

FIG. 1A

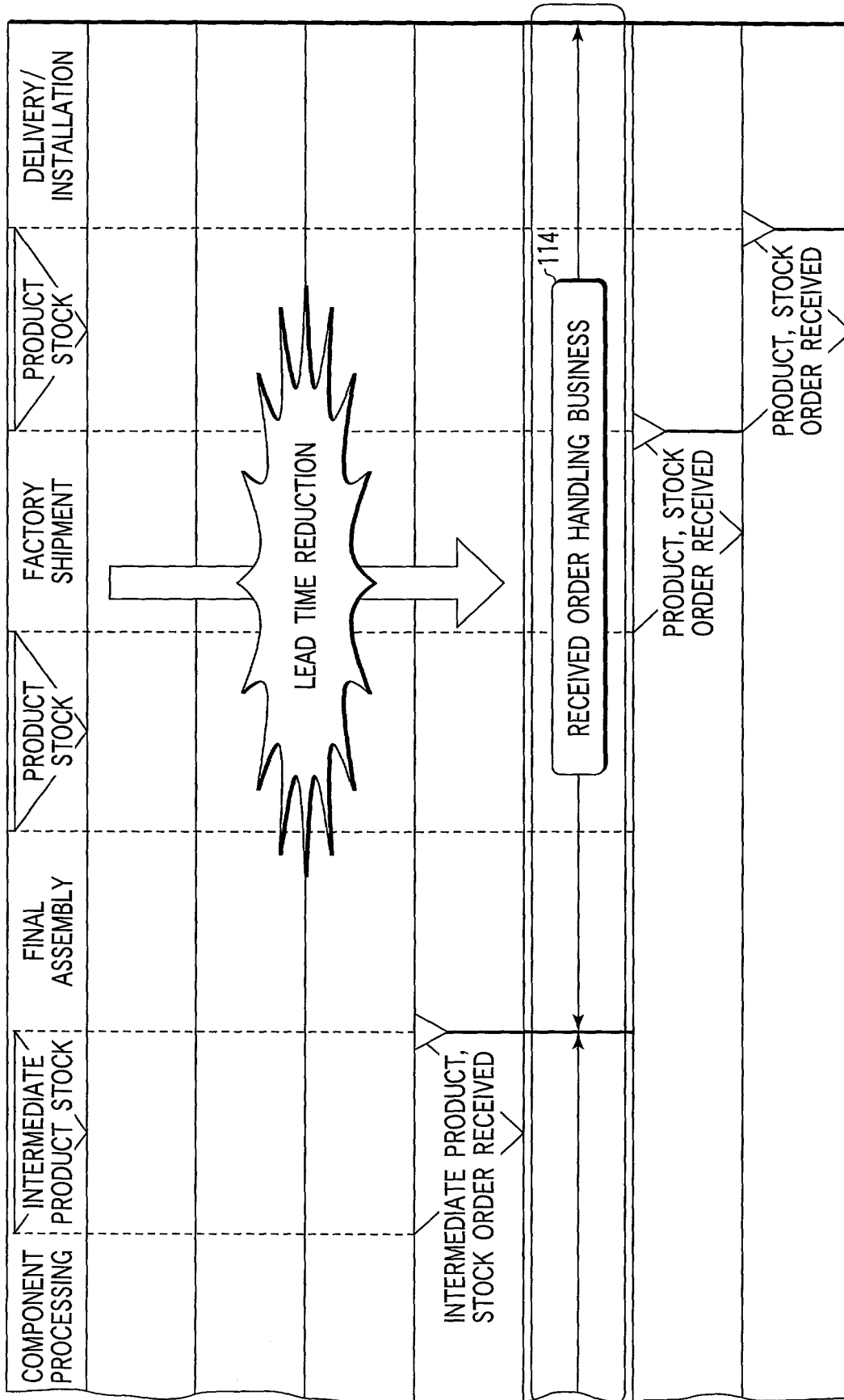


FIG. 1B

FIG. 1C

1A 1B





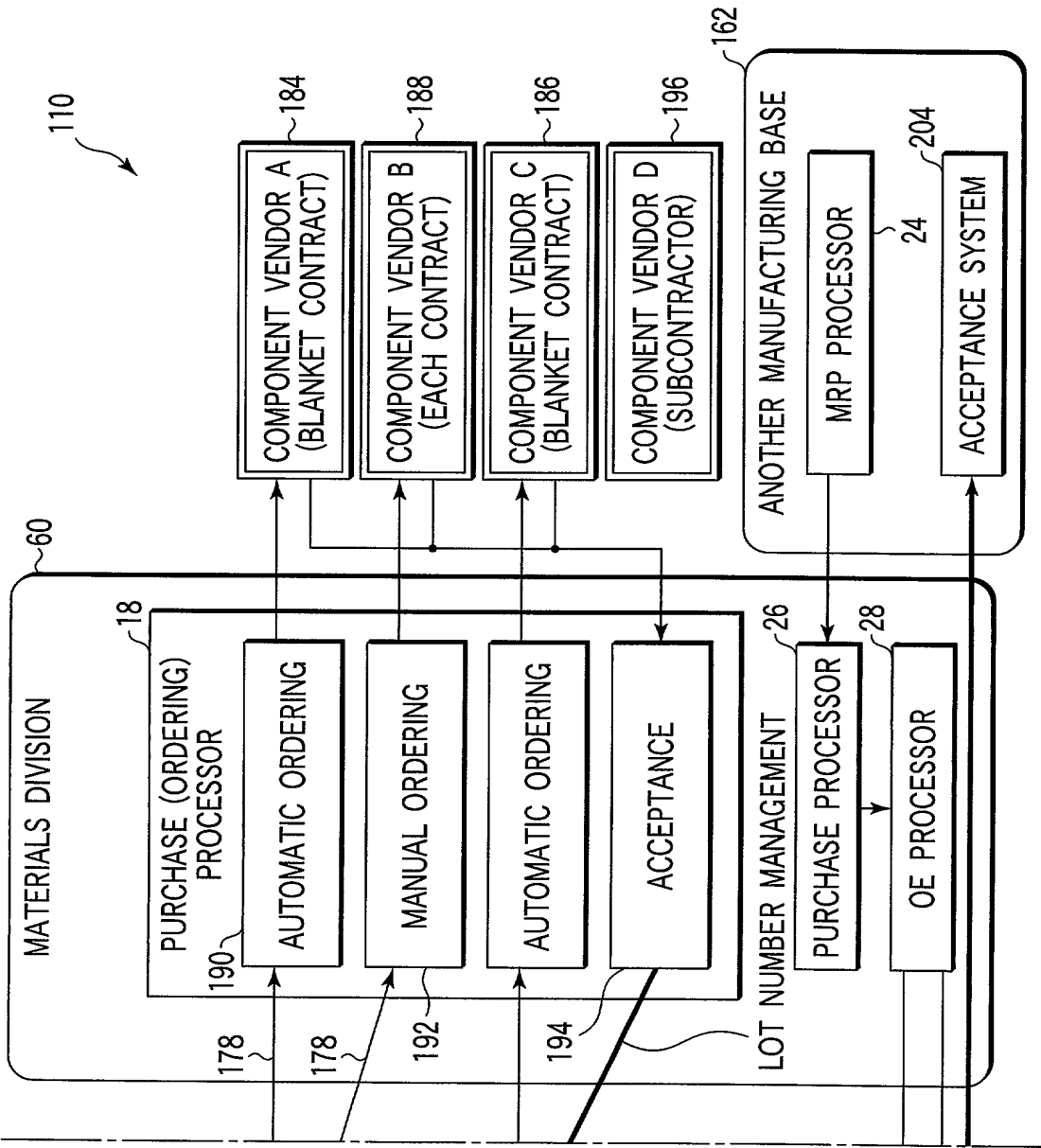


FIG. 3B

FIG. 3A : FIG. 3B

FIG. 3C

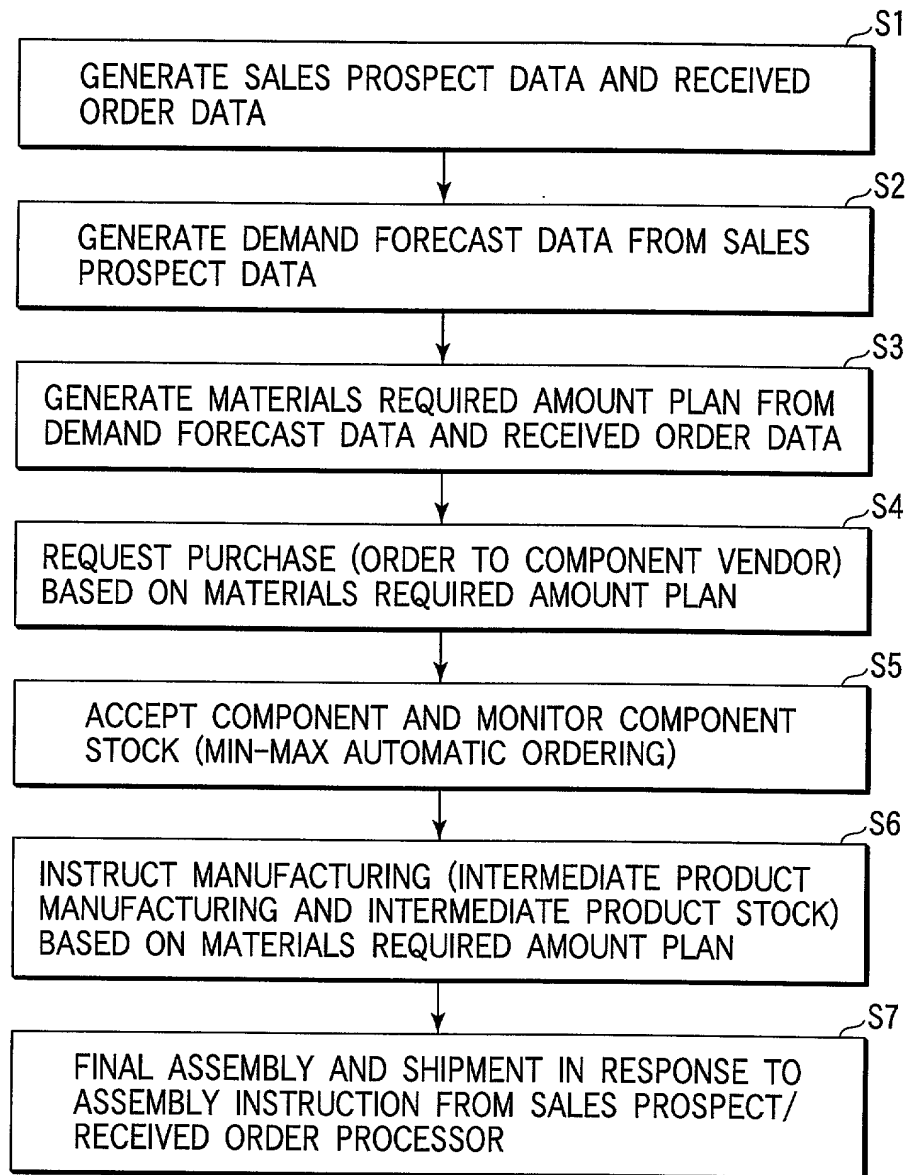


FIG. 4

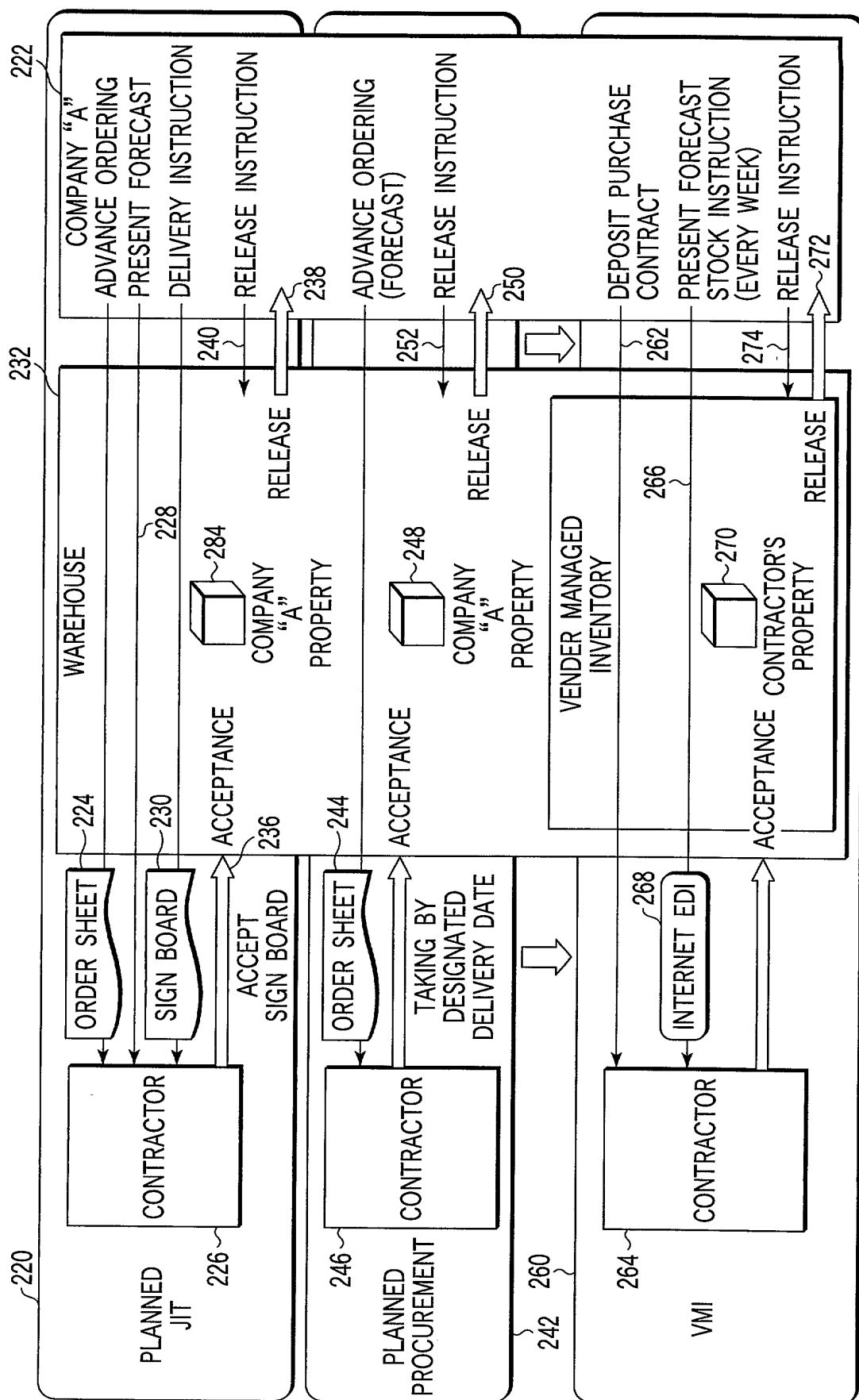


FIG. 5

280

PROCUREMENT SYSTEM	PROCUREMENT DIVISION	MANAGEMENT DIVISION	MANUAL SYSTEM	PRESENTED DATA
282 REPLENISHMENT SYSTEM	284 REPLENISHMENT POINT	288 GENERAL COMPONENT	TERMINAL DEMAND AUTOMATIC/ MANUAL	NONE
	VMI-A			STOCK AMOUNT
	292 VMI-B-1 (NOT GUARANTEED) TO BE TAKEN	290 STRATEGY COMPONENT/ GENERAL COMPONENT	INSTRUCT STOCK BASED ON START PLAN	STOCK REPLENISHING FORECAST
	286 VMI-B-2 (GUARANTEED) TO BE TAKEN		INSTRUCT STOCK BASED ON COMPONENT PSI	
JIT SYSTEM	PLANNED JIT		ARRANGE BASED ON MATERIALS PROCUREMENT PLAN	COMPONENT USE SCHEDULE
PLAN SYSTEM	PLAN			

FIG. 6A

ORDERING SYSTEM	DELIVERY INSTRUCTION SYSTEM	STOCK PROPERTY	ORDERING (SETTLEMENT)	OBJECT COMPONENT
EACH ORDERING	ORDER SHEET DELIVERY DATE	COMPANY "A" PROPERTY	ORDERING (SETTLEMENT)	LABEL, SCREW, CR, INSULATOR, ETC.
	CONTRACTOR REPLENISHMENT	CONTRACTOR PROPERTY	SETTLEMENT FOR USED AMOUNT	
	DEPOSIT REPLENISHMENT PLAN (RPO)		POST ORDERING MONTH-END LUMP-SUM	LCD, BATTERY, HDD, FDD, GA, MEMORY, ETC.
PLAN ORDERING	DELIVERY INSTRUCTION SIGN BOARD	COMPANY "A" PROPERTY	ADVANCE ORDERING (ORDER SHEET)	LCD, BATTERY, HDD, KB, AC ADAPTER, VGA, GA, ETC.
	ORDER SHEET DELIVERY DATE/DELIVERY SCHEDULE			HOUSING, PACKAGE MATERIAL, PWB, ETC.
				HDD (DIRECT TRADE COMPONENT), CPU, VGA, ETC.

FIG. 6B

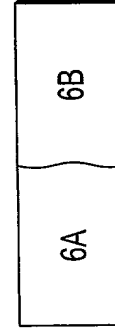


FIG. 6C

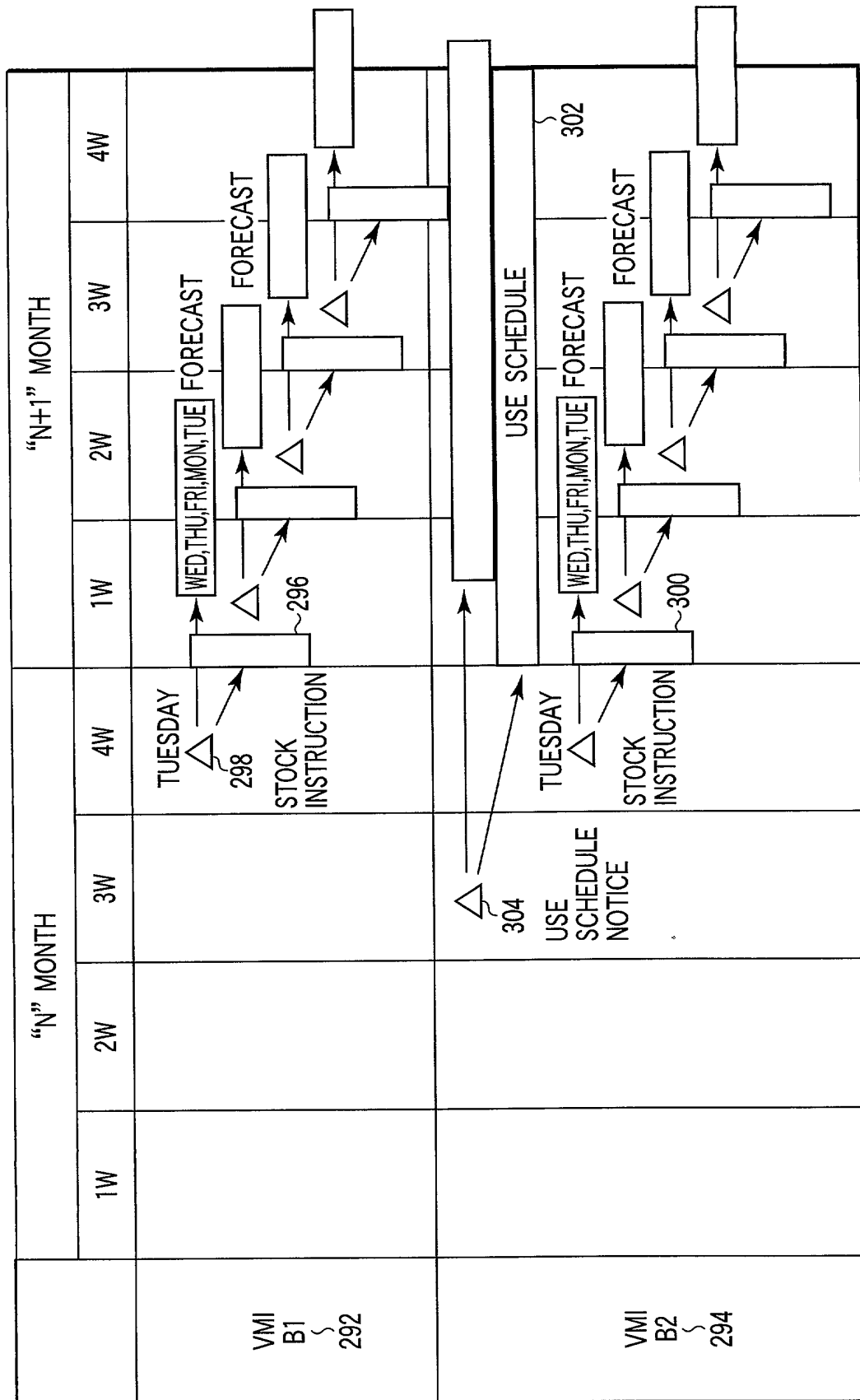


FIG.7

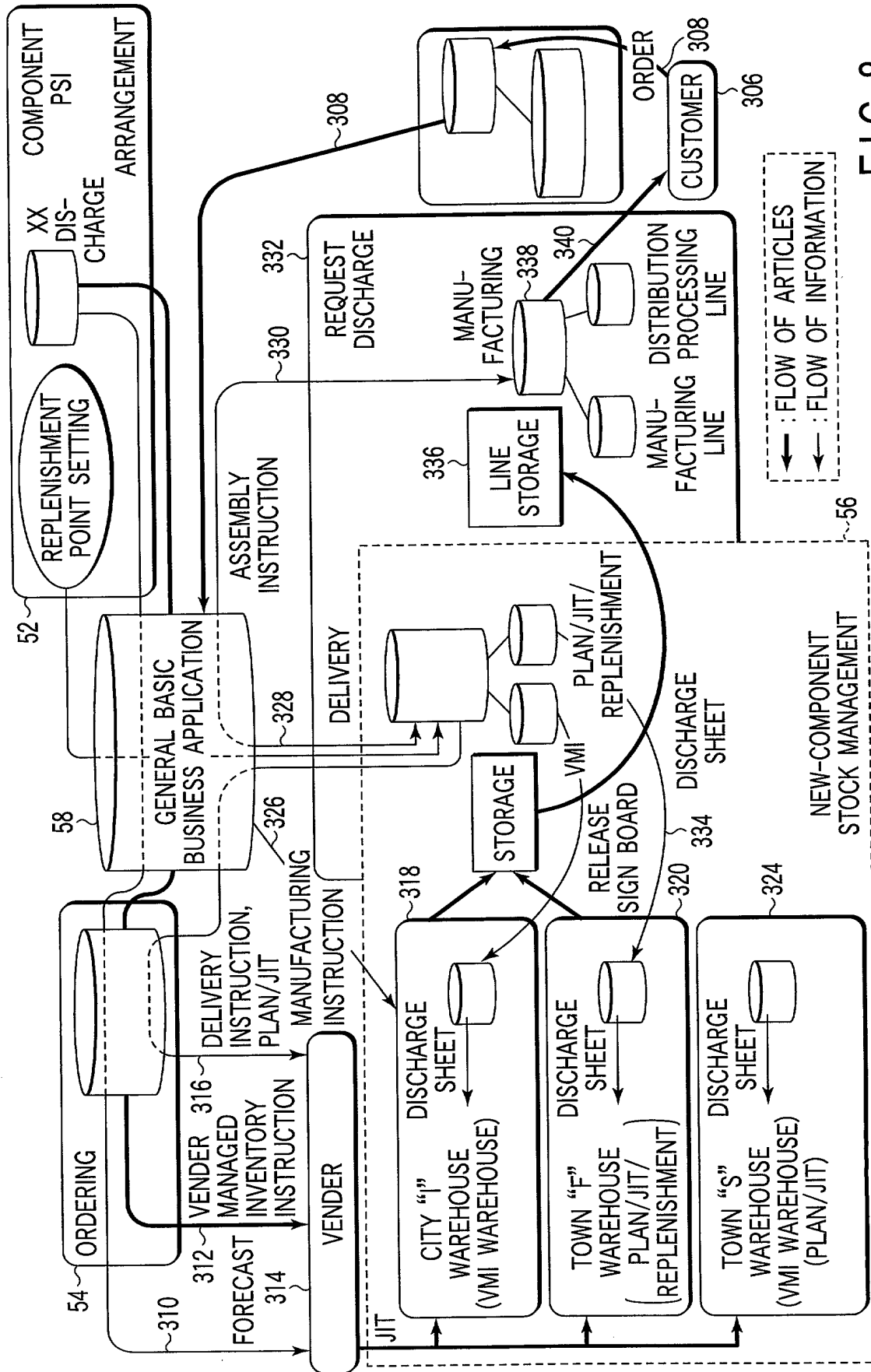


FIG. 8

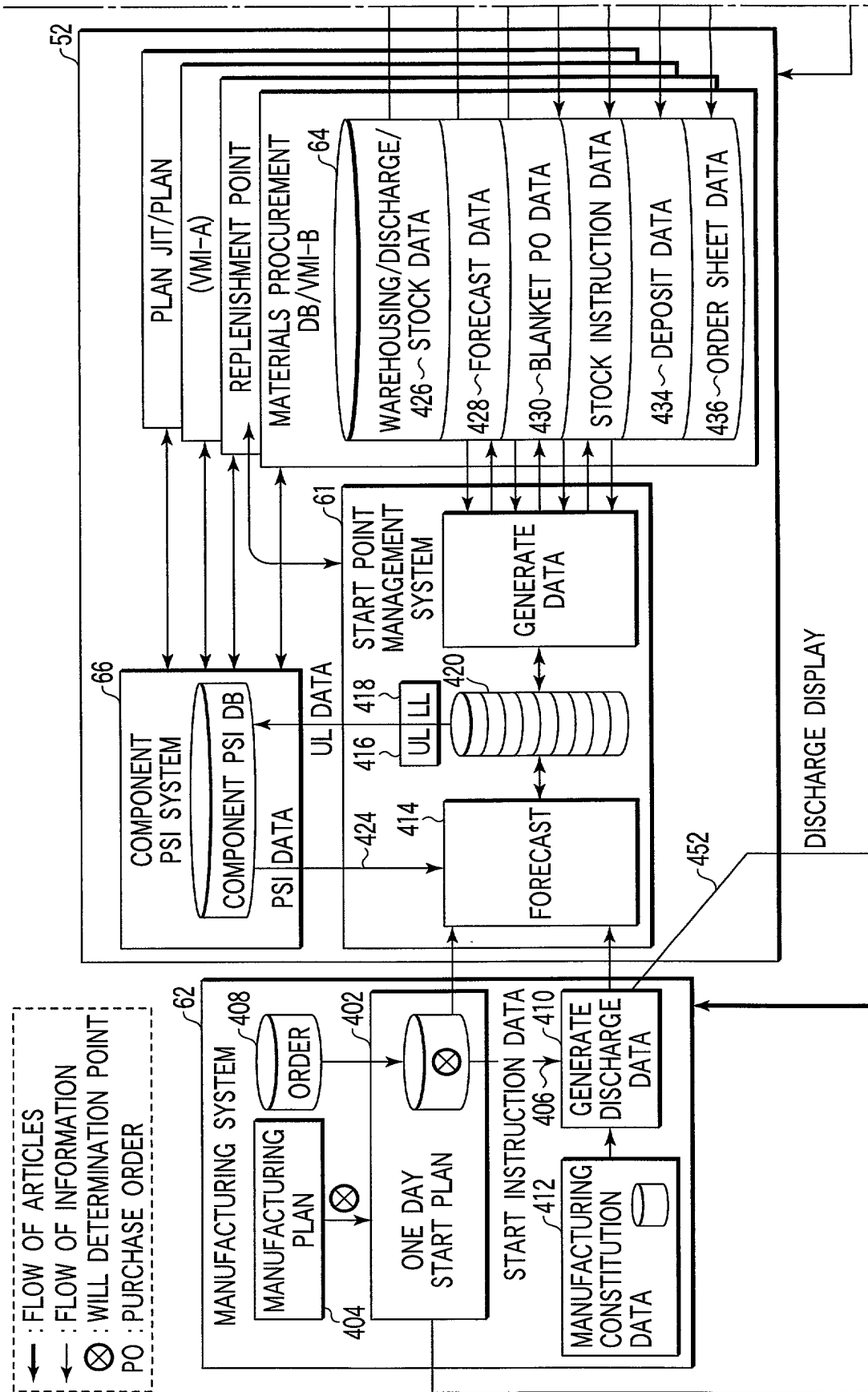


FIG. 9A

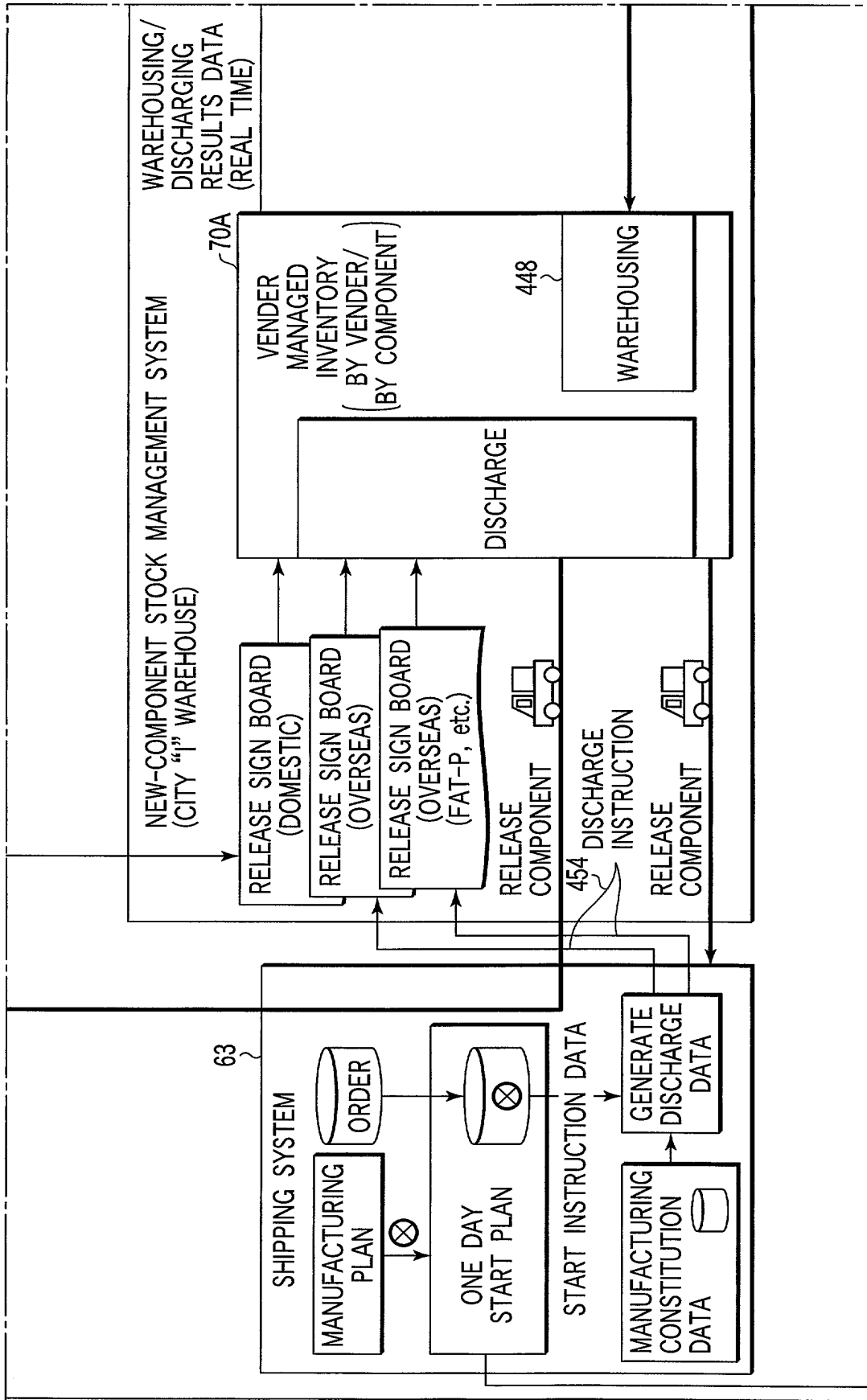


FIG. 9B

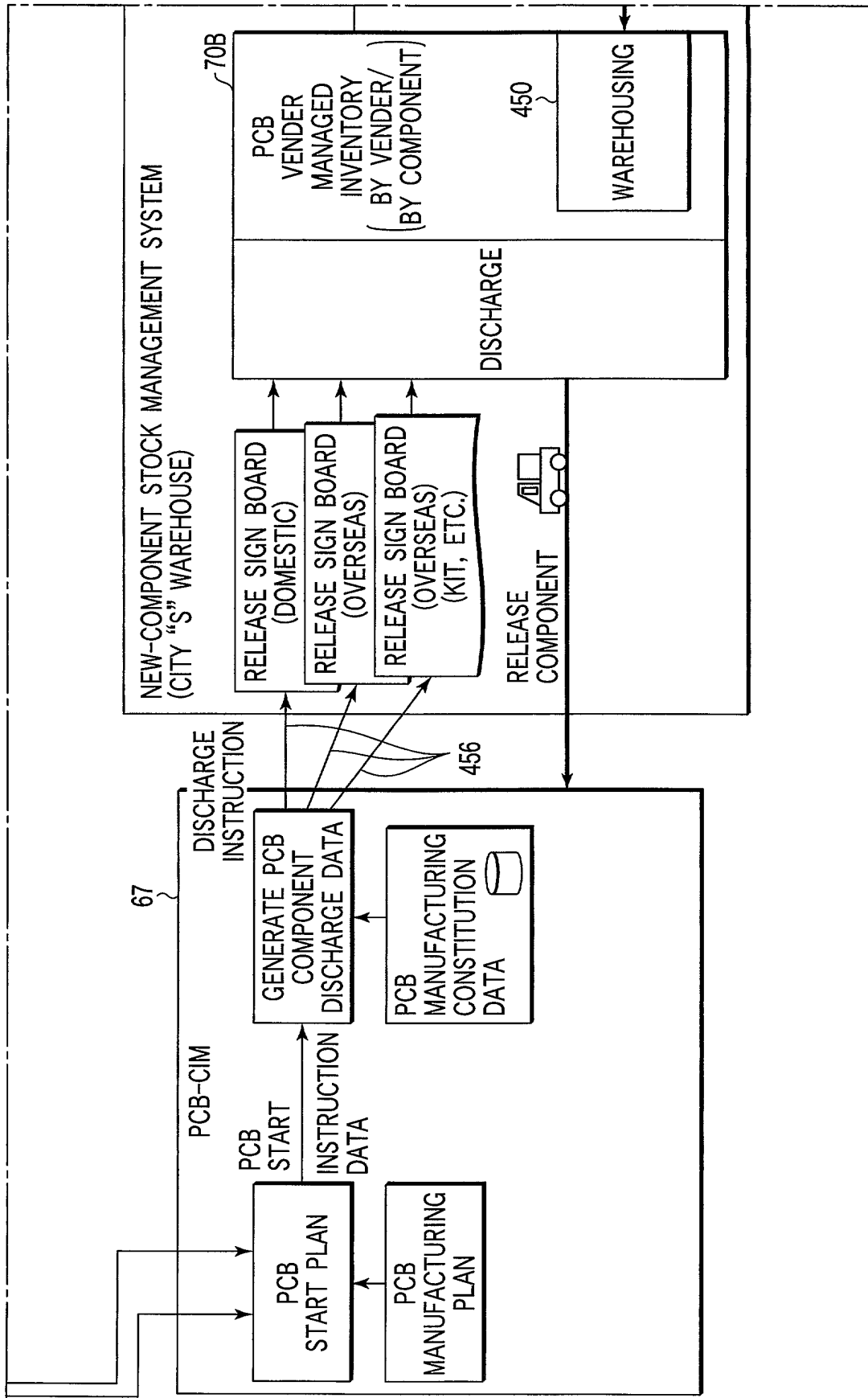


FIG. 9C

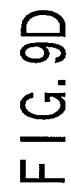


FIG. 9D

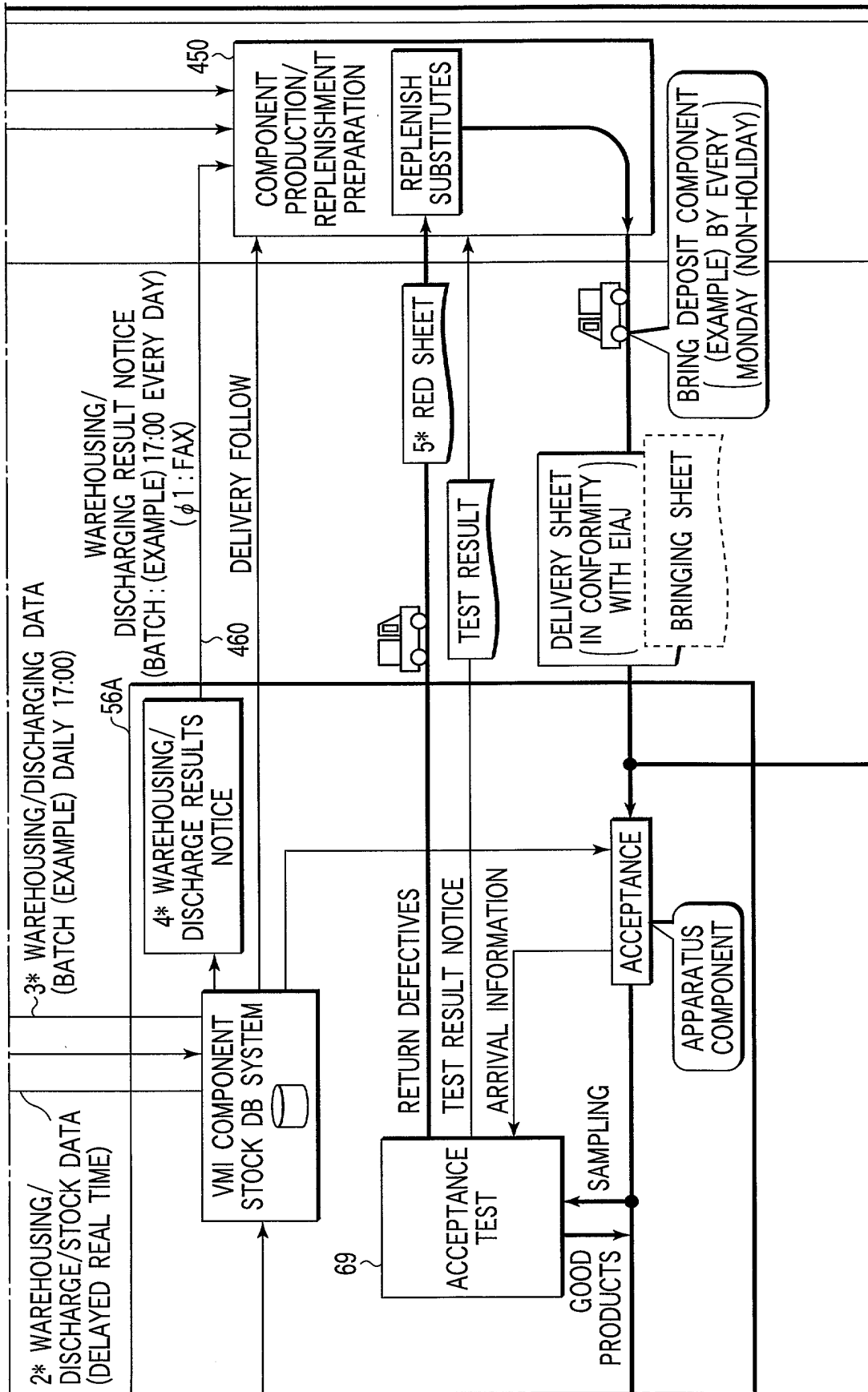


FIG. 9E

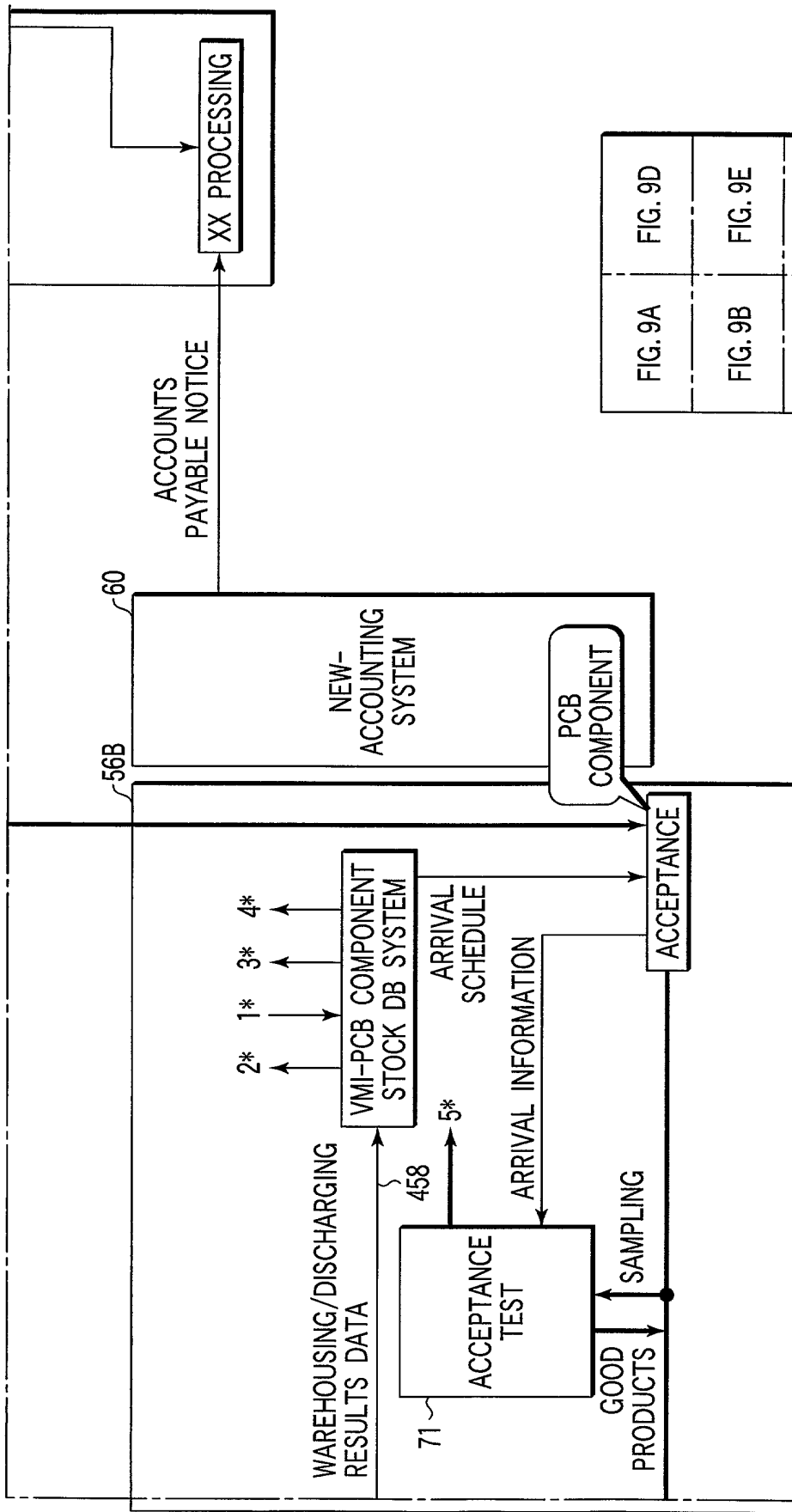


FIG. 9F

FIG. 9A	FIG. 9D
FIG. 9B	FIG. 9E
FIG. 9C	FIG. 9F

FIG. 9G

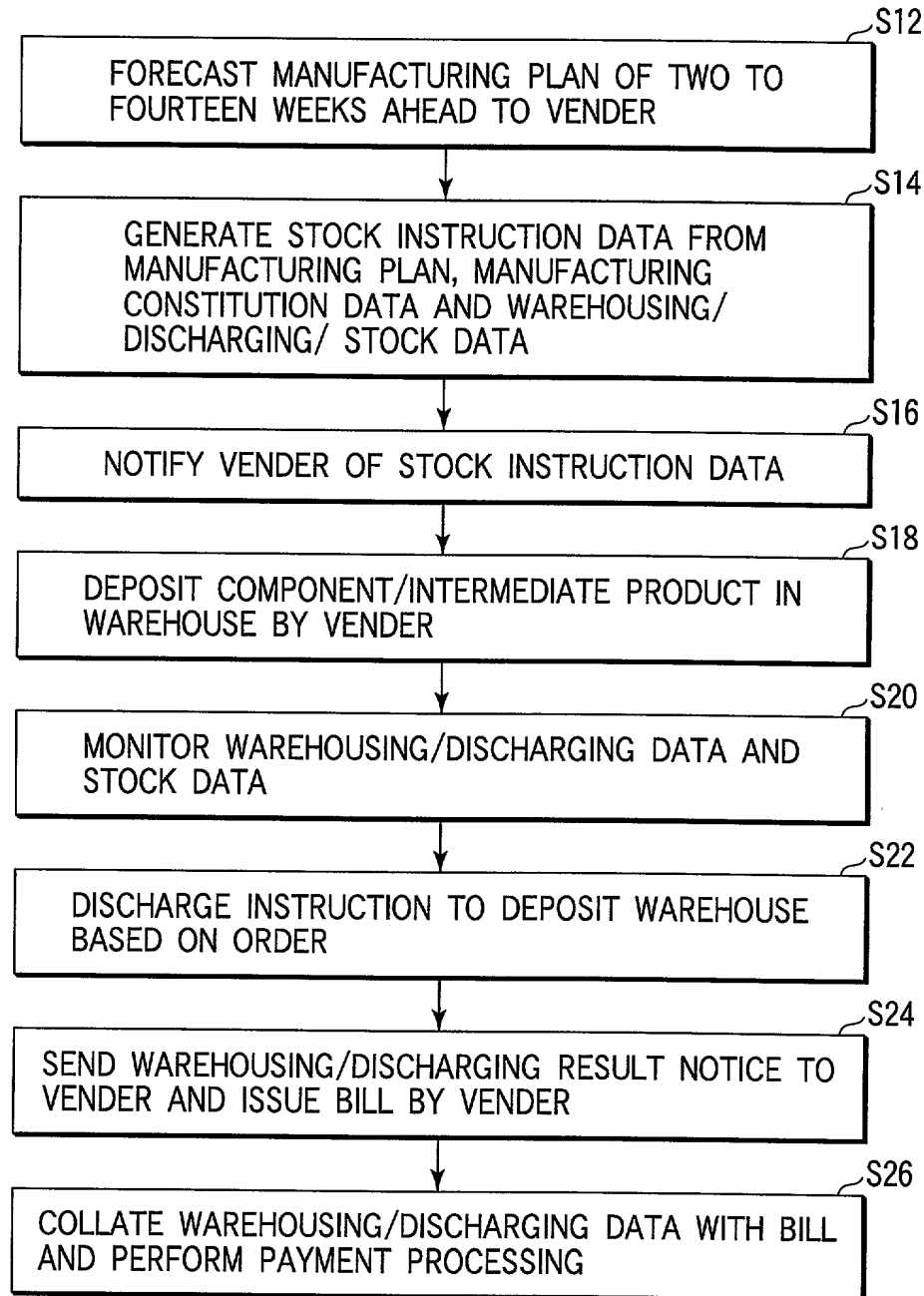


FIG. 10